

# TECHNICAL DATA SHEET

## PREMIER HULL & TOPSIDE UNDERCOAT

Ref 52L643

A quality tough durable undercoat that provides a perfect smooth and sandable base to maximise the performance and finish to high gloss and semi-gloss products in industrial/commercial marine environments.



PACKAGE SIZE	1 Litre
COLOUR	BS 4800, BS 381C, R.A.L.
FLASH POINT	Above 32°C
DRYING TIME @ 20°C	Surface Dry: 2 - 4 hrs
VOLUME SOLIDS	50% (+/- 2%)
RECOMMENDED W.F.T.	60 microns
RECOMMENDED D.F.T.	30 microns
THEORETICAL SPREADING RATE	16 Sq. Metres/Litre
THINNERS	No. 2
SHELF LIFE	12 months
V.O.C.	340 g/litre

### Surface Preparation

Ensure surface is free from rust, moisture, oil or other surface contamination. Then key/abrade with a fine 280-320 grade (grit) Paper.

### Application

AIRLESS SPRAY	Nozzle Size 13 thou, Fan Angle - 80°, Tip Pressure 2000 p.s.i.
CONVENTIONAL SPRAY	Nozzle Size 50 thou, Atomising Pressure 50 p.s.i., Fluid Pressure 10 p.s.i.
BRUSH OR ROLLED	Do not apply too thickly as this may impair through drying.

### HEALTH & SAFETY

Refer to M.S.D.S. prior to use  
Provide adequate ventilation  
Prolonged skin contact  
Inhalation of vapour must be avoided  
Eye contamination - Flush with eyewash or warm water for 10 minutes  
Clean hands after use

Any person or company using this product without first making enquiries as to the suitability for the intended purpose does so at their own risk, and Premier Marine Paints Ltd can accept no liability for

Premier Marine Paints Ltd  
The Engine Shed  
Lenham Heath Road  
Lenham Heath  
Maidstone  
Kent

Tel: 01884 220016

Email: [Sales@premiermarinepaints.com](mailto:Sales@premiermarinepaints.com)

[www.premiermarinepaints.com](http://www.premiermarinepaints.com)

VAT No: 139600418  
Company Registration No: 8002942

